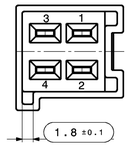
CODING:
SCALE: 2:1

CODING A:



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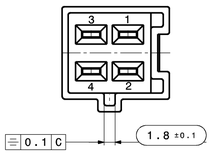

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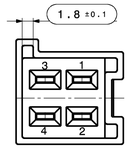

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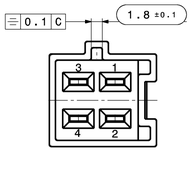

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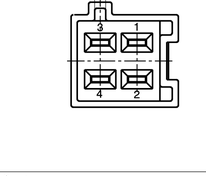

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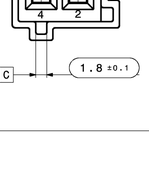
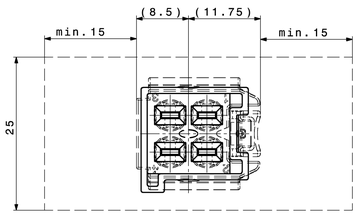
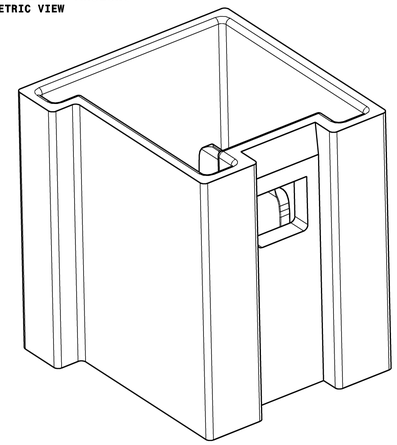


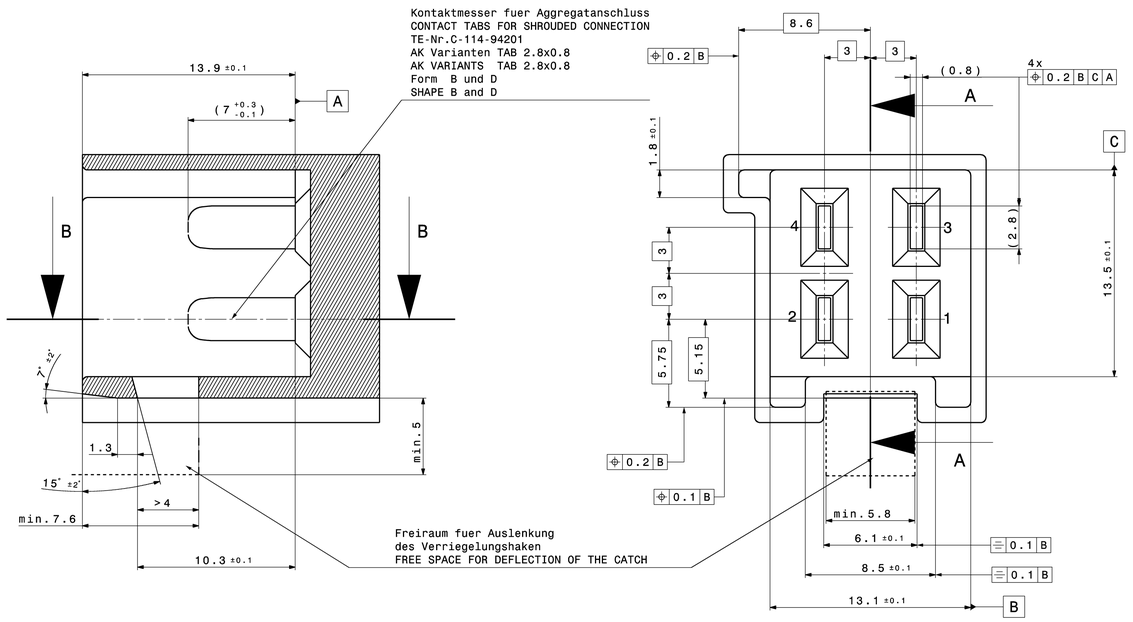
Betaetigungsfreiraum
OPERATION SPACE



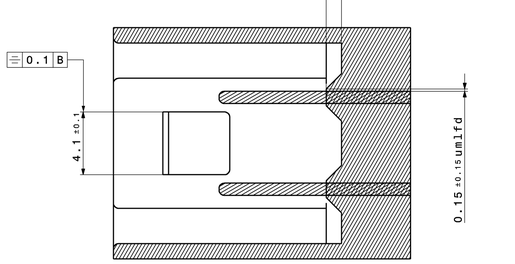
Isometrische Ansicht
ISOMETRIC VIEW



SECTION A-A



SECTION B-B



	Lieferantennummer SUPPLIER NUMBER
Passende Kupplung MATCHING FEMALE HOUSING	706-451-...00
Passender Stecker MATCHING MALE HOUSING	706-651-...00

GENERAL TOLERANCES FOR UNTOLERATED DIMENSIONS:
1. ANGLE-DIMENSIONS [°]
   TOLERANCE FOR ALL ANGLE-DIMENSIONS: ±2°
2. RADII: [mm]

bis 1	1-3	3-10	10-20	20-30	30-50
±0.2	±0.3	±0.4	±0.5	±1	±2

3. DISTANCE-DIMENSIONS: DIN 2768-mH
4. GENERAL TOLERANCE FOR SYMMETRY: 0.3

CONNECTOR KEY-FACTS:

CONTACT CHAMBER:	1-4
CONTACT SYSTEM:	2.8mm

ADDITIONAL VALID DOCUMENTS:

	HA NUMBER:
PRODUCT SPECIFICATION:	EPS-100095-00
PROCESSING SPECIFICATION:	EVS-100095-00
SPECIFICATION:	EPH-100017-00

COMMENTS:
1. CODING A IS SHOWN
2. UNDIMENSIONED WALL THICKNESS s=0. 8 - 1.5mm
3. DRAFT ANGLE WITHIN TOLERANCE.
4. MAX. SPLIT LINE 0.1
5. MAX. BURR 0.3
6. UNDIMENSIONED RADII 0.35+/-0,1

Version	Numb. of	Description of alteration	Date	drwn
00		Ersterstellung / Initial edition	17.03.2022	HKA

Test instructions

Crude state	Material	Final state	Gross weight g/pc
			Final weight g/pc

Material-Nr. / No.	Tolerances siehe Tabelle	Surface cm²/pc	Scrap %
	Edges DIN ISO 13715	dimensions in millimeters	Scale 5:1
	Geometric tolerances DIN ISO 1101		CAD System/ Version CATIA V5

Dimensions specially checked for acceptation

	Date	Name
Drawn	17.03.2022	H.Karimi Ha
Checked	26.04.2022	T.Bürk
Released	27.04.2022	T.Bürk

HIRSCHMANN AUTOMOTIVE
Oberer Paspelsweg 6-8
A-6830 Rankweil-Brederis

Title
AV-STECKERSOCKEL 2X2 POL. 2.8

Type

BS

Drawing - No. 872-930-...00

DIN A1

CDI

Sheet 1 of 1

Origin

Replacement

DNR 100000429636

Controlled status available in the system!

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