Toleranzen fuer nicht tolerierte Masse:
1. Winkelmasse: (in °)
   Fuer alle Winkelmasse gilt ±2°
2. Radien : (in mm)

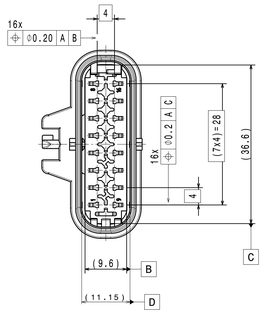
bis 1	1-3	3-10	10-20	20-30	30-50
±0.2	±0.3	±0.4	±0.5	±1	±2

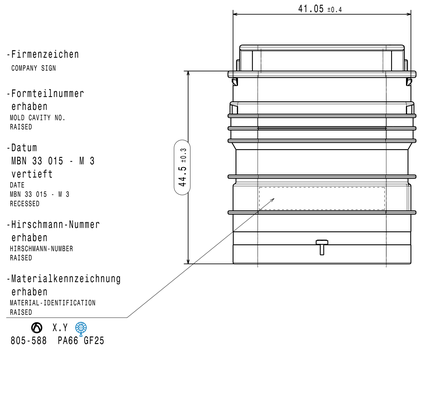
3. Laengenmasse : DIN 16901-130
4. Allgemeintoleranz fuer Symmetrie: ⌯ 0.3

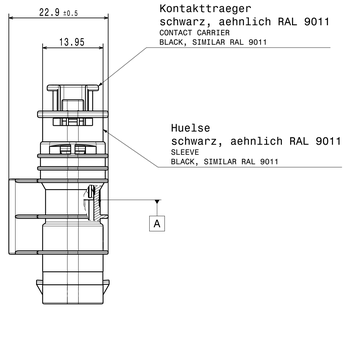
TOLERANCES FOR UNTOLERATED DIMENSIONS:
1. ANGLE-DEMENSIONS (IN °)
   TOLERANCE FOR ALL ANGLE-DIMENSIONS: ±2°
2. RADII : (IN mm)

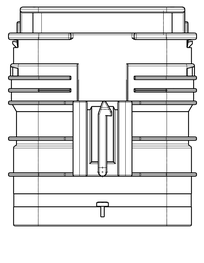
TO 1	1-3	3-10	10-20	20-30	30-50
±0.2	±0.3	±0.4	±0.5	±1	±2

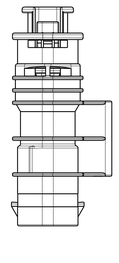
3. DISTANCE-DIMENSIONS: DIN 16901-130
4. GENERAL TOLERANCE FOR SYMMETRY: ⌯ 0.3

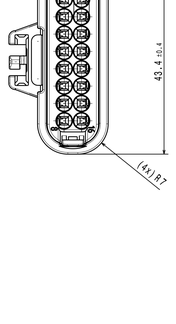




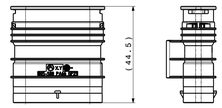




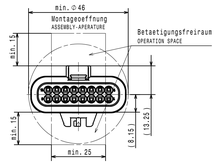


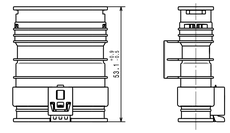


Darstellung in verriegeltem Zustand
VIEW IN LOCKED POSITION
M 1:1

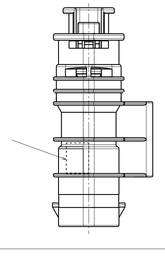


FLIEGENDE STECKVERBINDUNG
LOOSE PLUG-AND SOCKET CONNECTION
M 1:1

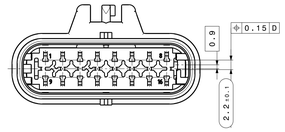




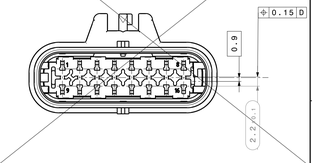
Abweichende Darstellung fuer Steckergehülse bis Formnest 8 gueltig, wahlweise zulaessig
DIFFERENT DISPLAY FOR CONNECTOR SLEEVE UP TO CAVITY NUMBER 8 VALID, OPTIONALLY PERMISSIBLE



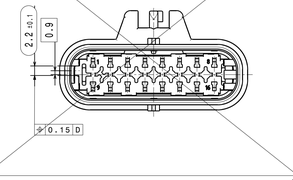
Codierung A
KEYING A



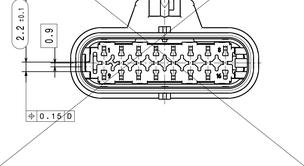
Codierung B
KEYING B



Codierung C
KEYING C



Codierung D
KEYING D



Bemerkungen:
COMMENTS:

1. Codierung A gezeichnet
   KEYING A DRAWN
2. Auslieferungszustand wie gezeichnet
   DELIVERY STATUS AS DRAWN
3. massgebend ist der deutsche Text
   GERMAN TEXT IS VALID
4. Funktionsbestimmende Masse, die mit ⬭ gekennzeichnet sind, werden im EMPB dokumentiert. Nicht gekennzeichnete Masse werden ebenfalls ausgemessen, aber nicht im EMPB dokumentiert. Abweichungen sind zu korrigieren.
   DIMENSIONS MARKED WITH ⬭ ARE DOCUMENTED IN THE INITIAL SAMPLE INSPECTION REPORT (ISIR). UNMARKED DIMENSIONS ARE ALSO MEASURED BUT NOT DOCUMENTED IN THE ISIR. VARIATIONS MUST BE CORRECTED.
5. Kammer passend fuer MLK 1.2 Stecker siehe KOSTAL Nr.: DOC00046434 / DOC00082069
   CHAMFER MATCH TO MLK 1.2 CONTACTS; SEE KOASTAL NR.: DOC00046434 / DOC00082069
6. Max. zulaessiger Leitungsquerschnitt 1.00mm² FLR
   MAXIMUM CONDUCTOR CROSS SECTION 1.00mm² FLR
7. Max. zulaessiger Leitungsdurchmesser 2.10mm
   MAXIMUM CONDUCTOR DIAMETER 2.10mm
8. Schutzklasse IP X9K
   PROTECTION CLASS IP X9K
9. Temperaturbereich -40°C bis 130°C
   TEMPERATURE RANGE -40°C TO 130°C
10. Produkt und Verarbeitungsspezifikation
    PRODUCT AND PROCESSING SPECIFICATION
    EPS-100011-00
    EVS-100013-00
11. Achtung: Stecker ist nicht Koshiri-Sicher
    ATTENTION: CONNECTOR ISNT KOSHIRI-SECURE
12. Passendes Gegenstück siehe 805-587-...00
    MATCHING FEMALE HOUSING SEE 805-587-...00
13. Steckbereich entsprechend Ausfuerungsvorchrift
    CONNECTING AREA ACCORDING TO SPECIFICATION
    AV 8POL-16POL 1.2 STECKSCOCKEL 2-REIHIG
    808-015-...00
14. Teil entspricht Altautorichtlinie nach DBL 8585
    PART CORRESPONDS TO SCRAP CAR GUIDELINE DBL 8585
15. max. 30% Regranulat zulaessig
    MAX. 30% RECLAIM ACCEPTABLE

max. Formversatz ±0.05
MAX. SPLIT LINE ±0.05

03	Views updated; side view and optional variant of connector sleeve added; cavity Nr. changed to X.Y	30.05.2022	VGA
02	Index -571 added, all other ioptions deleted;	11.07.2014	MKA
01	Variante 2-9 added; Index 502, 556-561 added; sleeve adapted to clip slot option;	30.04.2014	YZH
00	Nicht gepflegt!	24.01.2014	MKA
ENG.ÄNDERUNG / ENGINEERING CHANGE	DESCRIPTION OF CHANGE / ÄNDERUNGSBESCHREIBUNG	DATE / DATUM	ZEICHEN / SIGN

GEFERTIGT IN DIESE MASSE IN [mm]	TOLERANCES ACCORDING DRAWING / TOLERANZEN NACH ZEICHNUNG	TITLE / BENENNUNG	CATIA V5
ALLGEMEINTOLERANZEN	DIN ISO 8015	ALLGEMEINTOLERANZEN	DIN ISO 2768-MK	5S-POL 12 STECKER ELA	E ⌯
KANTEN	DIN ISO 13715	GEOMETRIC TOLERANCES / FORM- UND LAGE-TOLERANZEN	DIN ISO 1101		SCALE / MSTB.
DRAWN / GEZEICHNET	30.05.2022	V.Gach		SUBTITLE / ZUSATZ TEXT	
CHECKED / GEPRÜFT	15.06.2023	P. Hrestak			FORMAT A0
RELEASED / FREIGEBEN	15.06.2023	P. Hrestak			
HIRSCHMANN AUTOMOTIVE		DRAWING NO. / ZEICHNUNGSNUMMER	805-588-...00		SHEET / BLATT 1/1
		ORIGIN REPL. / URSPRUNG...	DMS / DMS	100000131723	EN NR. / ANNO NR. 10192

Controlled status available in the system!

805-588-571	A
Hirschmann-Sachnummer HIRSCHMANN NUMBER	Cod. KEYING

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